

i tape with



Shown with optional in-feed table, exit table and casters

# USA 2024-SB

## Uniform Semi-Automatic Case Sealer

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized RSC style cases.

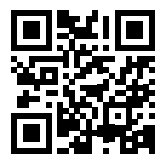
Every Interpack™ Case Sealer comes with an HSD 2000-ET II tape head with adaptive technology to provide optimal tape application and wipe down to each of the three taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

These machines are engineered to provide:

- Industry leading features
- Heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



### FEATURES & BENEFITS

- Side belt drive processes a wider range of cases
- Side belts capture the case between 2 moving belts reducing the force on the case
- Twin 1/3 HP motors for 24/7 operation
- Dual column for maximum processing stability
- Slide & lock upper head simplifies case size set up
- Selectable floating upper head processes mild overfills
- Offset tape heads process cases as low as 2" tall
- Reversible controls for left or right handed operation



Available in food grade 302/304 stainless steel and NEMA 4 electrics with stainless steel HSD 2000-ET II taping heads.

# USA 2024-SB

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
USA 2024-SB*	6" x 3.5" x 3.5" 8" x 8" x 2" opt	Inf x 20" x 24"	0 – 85 lbs	82 ft/min	110v., 1ph., 60hz., 6A., (2 x 1/3 HP)	36 – 48 mm (1.5" – 2")	24" – 30"	560 lbs crated	44.5" x 41.75" x 73"
USA 2024-SB/3*	6" x 4.5" x 3.5" 8" x 8" x 2" opt	Inf x 20" x 24"	0 – 85 lbs	82 ft/min	110v., 1ph., 60hz., 6A., (2 x 1/3 HP)	48 – 72 mm (2" – 3")	24" – 30"	560 lbs crated	44.5" x 41.75" x 73"

Top squeezers close to 8" minimum



Tip-up tape head simplifies roll replacement



Single handle locks upper head to both columns



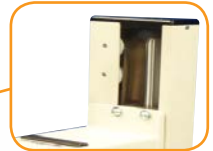
1/3 HP motors for heavy duty usage



Offset tape heads process 2" high cases



Optional swivel and locking casters



Slide & lock upper head for quick & simple size setup



"Floating" upper head for mild overfills



Optional in-feed or exit tables available in 16, 24, or 36 inch lengths



Case retainer in-feed guides



Self-tensioning & tracking side drives simplify belt replacement



## OPTIONS & ACCESSORIES



Heavy-duty casters (shown above)



Tape head spare parts kit



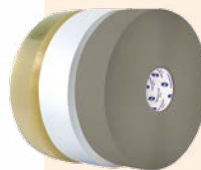
In-feed and exit tables



Box hold down device



3" wide tape heads



IPG® is the only North American manufacturer of all 3 types of pressure sensitive adhesives. Combine Interpack™ machinery and IPG® long roll pressure sensitive tape for greater value. Contact your authorized IPG® distributor for details.

