





# TECHNICAL INFORMATION & TYPICAL PROPERTIES

## >> PRODUCT DESCRIPTION

General Purpose packaging tapes which primary uses are for carton sealing, splicing, bundling, and other packaging applications. These products have a conformable film backing coupled with a consistent pressure sensitive hot melt adhesive coating.

## >> APPLICATIONS

Wrapsody machine Series is specifically manufactured for use on semi-automatic and automatic carton sealers.

## >> FEATURES

Adheres instantly to corrugated, paper, plastic films and a number of surfaces. Good edge tear and split resistance. Good adhesion to fiberboard. Reliable closures. Meets CID A-A-1684C. Complies with environmental considerations of ASTM D1974-92. ROHS compliant. Roll to roll consistency increases productivity and provides improved unit costs.

#### >> COLORS

Clear

#### >> RECOMMENDED STORAGE CONDITIONS

Store in original packaging in a clean dry place away from direct sunlight. Temperature of 40-80°F (4-26°C) and relative humidity of 40 to 50% is recommended.

# >> PRODUCT SPECIFICATIONS

#### **Nominal values**

	TYPICAL VALUE (ENGLISH)	TEST METHOD
Backing (BOPP)	0.96 mils (0.024 mm)	_
Adhesive	Synthetic Rubber/Resin	
Tensile Strength	22 lbs/in width (385 N/100 mm)	ASTM D3759
Elongation (% at break)	165%	ASTM D3759
Adhesion to Steel	46 oz/in (49 N/100 mm)	ASTM D3330
Holding to Fiberboard	1000+ minutes	ASTM D3654
Total Thickness	1.61 mils (0.041 mm)	ASTM D3652
Application Range	+50°F ~ +110°F (+10°C ~ +43°C)	
Operating Range	+30°F ~ +140°F (-2°C ~ +60°C)	