





TECHNICAL INFORMATION & TYPICAL PROPERTIES

>> PRODUCT DESCRIPTION

General purpose biaxially-oriented polypropylene (BOPP) film carton sealing tape manufactured with pressuresensitive hot melt adhesive.

Excellent processing performance whether manually or automatically applied. Superior adhesion properties, holding force, tensile strength, and easy unwind ensure consistent, reliable seals to a variety of corrugated and linerboard boxes.

>> APPLICATIONS

For light to medium weight box sealing, package repair and bundling applications.

>> GOVERNMENT COMPLIANCE

Complies with the Federal Food, Drug and Cosmetic Act, CFR Title 21, Subpart B, Par. 175.105 (covers the use of pressure-sensitive adhesives and tapes for 'indirect contact' food packaging, such as box sealing). CID A-A-1684B.

>> COLORS

Clear, Tan

>> PRODUCT SPECIFICATIONS

Nominal values

	TYPICAL VALUE (ENGLISH)	TEST METHOD
Backing (Blown Film)	1.0 mils (0.025 mm)	
Adhesive	Synthetic Rubber/Resin	
Tensile Strength (MD)	25 lbs/in width (438 N/100 mm)	ASTM D3759
Elongation (% at break)	80	ASTM D3759
Adhesion to Steel	32 oz/in (35 N/100 mm)	ASTM D3330
Shear to Linerboard (½"x½"x1000 grams)	5000+ minutes	ASTM D3654
Total Thickness	1.60 mils (0.041 mm)	ASTM D3652
Application Range	+45°F ~ +120°F (+7°C ~ +49°C)	
Operating Range	-10°F ~ +140°F (-23°C ~ +60°C)	